

Scope of Product:

RS STYLE CARBON/POLY PLASTIC:

Item Description	Part Number
<input type="checkbox"/> R8 Grill Pre Facelift Carbon Version with upper outer corners "rounded" .	EXR8(42)-01 PFL CAR
<input type="checkbox"/> R8 Grill With Facelift Carbon version with upper outer corners "angled" .	EXR8(42)-03 PFL CAR
<input type="checkbox"/> R8 Air intake grill set Carbon version Pre Facelift .	EXR8(42)-05 PFL CAR
<input type="checkbox"/> R8 Air intake grill set Carbon version With Facelift .	EXR8(42)-07 PFL CAR

RS STYLE PIANO GLOSS BLACK/POLY PLASTIC:

Item Description	Part Number
<input type="checkbox"/> R8 Grill Pre Facelift Black Version with upper outer corners "rounded" .	EXR8(42)-02 PFL GBK
<input type="checkbox"/> R8 Grill With Facelift Black version with upper outer corners "angled" .	EXR8(42)-04 PFL GBK
<input type="checkbox"/> R8 Air intake grill set Black version Pre Facelift .	EXR8(42)-06 PFL GBK
<input type="checkbox"/> R8 Air intake grill set Black version With Facelift .	EXR8(42)-08 PFL GBK

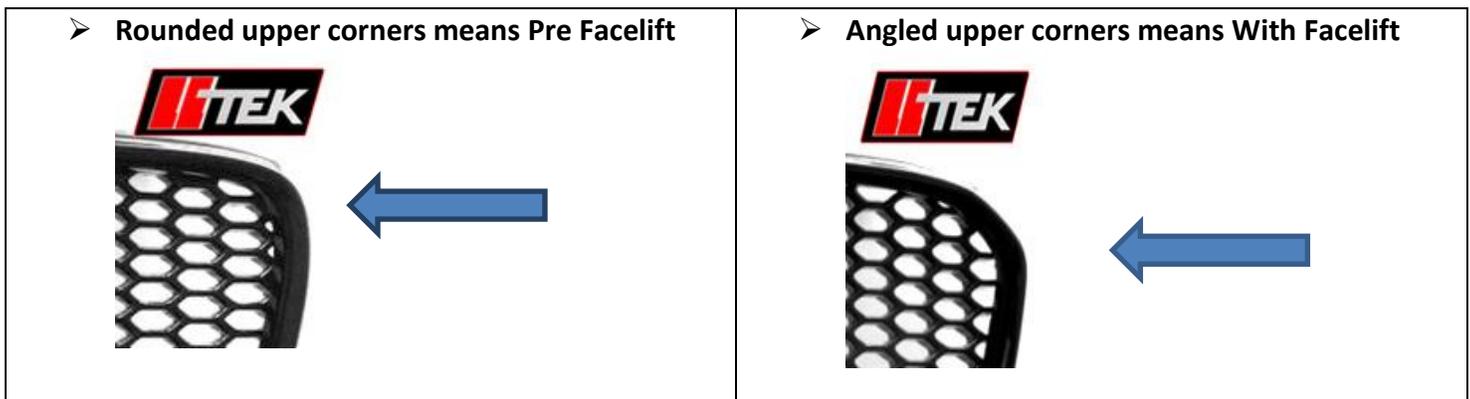
Accessories

Item Description	Part Number	Additional
<input type="checkbox"/> Quattro logo, extra-large, stick on/screw on.	CDB-QUATTRO	\$88.00
<input type="checkbox"/> Choice of R8/RS/RS8 Logo - Gloss Black or Chrome	DL-LOGO182 RS8 BLK or CHR	Incl.
<input type="checkbox"/> Ring Set Gloss Black.	DL-LOGO474GL RINGS	Incl.

Understanding R8 years (generations)

- Pre Facelift Years 2006 to 2011 * (not always)
- With Facelift years 2012 to current * (not always)

*Note: To correctly determine if the Generations R8 car is a Pre Facelift or With Facelift, carefully examine the look of the main front grill and concentrate on the left and right upper corners.



Do not rely on the year of the car to determine if the car is a “Pre” or “With” Facelift. Instead do a visual verification and report. However, here are some general guidelines.

Facelift Deliveries Commencement Period:

- 1) European models first delivered in late 2012
- 2) United Kingdom models designated 2013 onwards
- 3) United States models designated 2014 onwards
- 4) Canada models designated as 2014 onwards
- 5) Japan models designated as 2013 onwards
- 6) ROW (rest of world) 2013 and 2014 onwards

Again, always refer to the car itself and to the actual installed R8 Grill.

About the Black or Carbon Fibre Front RS Style Grill for the Audi R8 Pre Facelift and With Facelift Cars.

Design Details

The build and design characteristics of the carbon fibre front grill for the Pre Facelift and With Facelift are identical but for sure are not interchangeable. However the Pre Facelift design has the following extra design detail. The Pre Facelift inside rounded radius has been replaced with an angle similar to the Facelift R8 Grill. Of course, the outside radius remains the same. The net effect is the look of the With Facelift on a Pre Facelift car, thereby upgrading the car to the newer and more current look. Note: The guidance pins are eliminated on the back side of the grill as they are not needed.

Build Characteristics, Tips and Notes

- 1) Outer Frame: Genuine hand laid carbon fibre. Note: 2 variations available:
 - A. Visible carbon in gloss (matt available on special request)
 - B. Piano gloss black
- 2) RS Mesh: The real RS profile and depth of solid mesh is used to match the Audi family of RS Grills.
- 3) Finish: Outer - Carbon fibre frame: Hi Gloss Hi Density Urethane clear.
Inner - RS mesh in Hi Gloss Piano Black
- 4) Construction: Multi pieced, laminated.
- 5) Fitting: Test fitted after completion on an R8 bumper for perfect fit.
- 6) Carbon Weave: Carbon fibre product on parts that have compound curves, have corner curves, angled corners are complex. Imperfections in the weave portion may exist when the grill is held close to the eye. This is deemed normal and acceptable for carbon fabrication. However, once installed on the R8, the carbon grill frame will look

excellent. These are the normal characteristics of carbon fibre woven products. The manufacturer strives for perfect production.

- 7) Behind grill: At your option, you may spray paint all visible surfaces and parts a matt black color prior to installation. Include the outer edges where the grill rests. You may also want to shave off some of the surface material of the foam in the far left and right corners. The end exercise is to see zero color through the grill mesh. So black and dark is the objective.
- 8) This is a handmade fabrication and not machine manufactured product where parts are glued into place.
- 9) The reverse side of the grill is unfinished and raw. This is normal. Again, it is handmade.

Tight Fit:

The grill fits in tightly and correctly only when the attachment screws are used to pull the grill inward into final position.

Installation Procedure:

There is no attempt here to explain how to install the grill other than the following four steps. You can go to any “friendly” Audi dealer or any “friendly” body shop, as the procedure is quite simple.

Center Grill:

- 1) Remove the OEM bumper
- 2) Remove the OEM grill
- 3) Install the RS grill (bolts right in using the removed OEM bolts)
- 4) Re-install the OEM bumper.

Air Intake Grills

- 1) The intake grills can be installed with or without the bumper on the car.
- 2) Remove the OEM grills.
- 3) Test fit the new corner air intake grills to feel comfortable with the installation position, and note how the back of the grill contacts the back of the opening.
- 4) Apply a bead of the supplied adhesive around the back of the parameter of the opening, and expose the two-way tape pre-applied to the inside of the new grill (backside of the inside edge of each grill).
- 5) Carefully place the new grill into position, ensuring correct contact with the adhesive, and press into place; while at the same time ensuring proper contact of the adhesive tape to the bumper.
- 6) Tightly secure each grill into place using clamps or masking tape, and allow the adhesive to cure for 24 hours.

Note: The two way tape is a one-shot application. You can use a soap based solution to refine your positioning and wait for evaporation.

Quattro Insignia installation:

- 1) Locate final position on car and cleaning surface.
- 2) Remove protective adhesive covering and ease into place, and get it right the first time!

Check out our complete line of R8 products. Visit http://www.lltek.com/audigate/html/r8_audi_tuning.htm



Wouldn't the car above look Beautiful with the LLtek RS Grill for the R8?