



COMPONENTS FOR AUDI® • PORSCHE® • VW® TOUAREG®

# 2005 CATALOG

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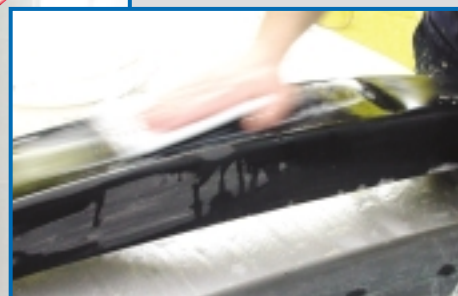
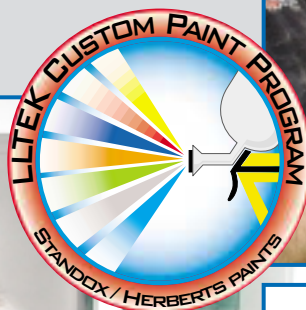
# The Paint Match Story

Key information to make a well thought out paint decision.

High Quality and  
Responsibly Priced



The paint facility is kept absolutely spotless to ensure consistent quality.



**LLTEK** Motorsports is proud to offer its customers an exclusive "high quality and responsibly priced" Match Paint Program. When you have reached your decision to place an order with LLTEK about the "look and style" of your car, it means LLTEK will play an important role in providing you with the best possible start. Our money saving (and aggravation saving) high quality Match Paint Program is simply another special service provided by LLTEK to help customers complete their styling projects. LLTEK has the in-house expertise, resources and facilities to fully support its Match Paint Program. Everything is contained within our operations facility and it is all for you.



*This symbol represent  
LLTEK dedication to  
professional match  
paint components.*

Herberts  
**STANDOX**

**Paint Product** German based supplier "Herberts Standox" is known globally and is recognized for providing the highest standards in automotive painting products. It should be no surprise that Herberts – Standox paint is authorized by all major German automotive manufacturers (Audi®, Mercedes®, BMW®, Porsche® and VW®) for use on their own components. Our logic on this is simple. If it's good enough for the big five, then it's certainly going to be good enough for LLTEK customers and LLTEK supplied products. LLTEK also certifies Herberts – Standox is a Tier 1 supplier of OEM paint products to the above five manufacturers at time of manufacturing and building the car. LLTEK could have chosen a paint supplier at half the cost of Herberts – Standox. However, LLTEK is committed to the highest levels of quality and Herberts – Standox paints is the logical choice for you.

## THE LLTEK MATCH PAINT PROGRAM:

- ✓ Saves money as LLTEK paint is competitively priced
- ✓ Premium quality paint from Standox of Germany
- ✓ Dedicated automotive paint pros on staff
- ✓ Multi step quality control to ensure superb results
- ✓ Flex additives on all Purim parts, all the time
- ✓ Catalyzed primers always used to seal all pores
- ✓ Parts are individually prepared, sanded and painted
- ✓ Premium carnauba wax finish buffed to a shine
- ✓ No aggravation factor: no need for local paint shop
- ✓ Ready to install right out of the box
- ✓ Even Audi dealers order LLTEK parts painted
- ✓ Our paint facilities are spotless Lunch anyone?
- ✓ Precise color match with computerized paint balancing
- ✓ We paint every day and we understand your parts
- ✓ First class packaging and protection program

Photo: Audi Sport Press





# 10 step program to outstanding paint

High standards means great paint demands more time, more attention.

LLTEK's Guide to match paint perfection

LLTEK recognizes you may prefer or already have an established relationship with a local paint provider that can also provide quality, service and value. However, ask your prospective shop if all of the following 10 steps will be performed because this is how LLTEK does it.

## STEP 1: Pre-inspection and Quality Control QUALITY CHECK

Your products have traveled thousands of miles to reach our facilities. While well packaged by the various suppliers and manufacturers, they do receive plenty of bumps and thumps during the long voyage. Upon arrival all parts are checked for any possible minor damages or minor defect. LLTEK has the technical expertise to professionally repair or fix each part if necessary.

## STEP 2: Pre-Sanding and Pre-Preparation

Your parts go through a pre-sanding process to remove any surface imperfections. Dependent on the material used to manufacture the part, different pre-sanding techniques are used.

## STEP 3: Full Surface Sanding QUALITY CHECK

Parts are next given a thorough full surface sanding to smooth out their entire surface area. Once sanded, parts receive a second quality control inspection.

## STEP 4: Adhesive Primer and Hardener

Each part is then sprayed with an ultra high quality adhesive primer. Next, different two part catalyst primers with special hardeners are applied, dependent on the type of material chosen to manufacture the component (e.g. ABS, Rim, Purim or Fiberglass). This two step process is very important to the pre-prepare paint stage. Without these important processes, the final results may not be at the quality level you expect. Note: A 24 hour mandatory wait is needed to ensure maximum hardening.

## STEP 5: Wet Sanding with QC Emphasis QUALITY CHECK

Wet sanding is the last step prior to painting. This critical preparation stage is to ensure a smooth and even surface on which the paint will be applied. Again, each part receives a thorough quality control inspection to ensure the surface area is without imperfection.

## STEP 6: Paint application Herberts - Standox QUALITY CHECK

Parts are carefully sprayed in the LLTEK spray booth using Herberts - Standox Level 1 paint. Once painted, each part is again submitted for a thorough quality control inspection to ensure the paint application process meets or exceeds our in-house high levels of standard. Flex additives are always added for product manufacture in PURIM.

## STEP 7: Clear Coat Application QUALITY CHECK

When called for by the OEM paint specification, the part is clear-coated to provide the extra foundation base for the "hi-gloss" look that each customer expects. Once again, the parts are submitted for a quality control check to ensure the application processes continue to meet or exceed our stringiest standards.

## STEP 8: Curing, Baking, Drying plus Options

Parts are then left to "rest and cure" for 24 hours in the clean room. Baking application is dependent on OEM paint specifications and is also dependent on the manufacturer's material. This 24 hour period allows the paint to harden. Immediately following the 24 hour mandatory wait period, options such as grills, lighting and special accessory parts for fitting are carefully installed if applicable.

## STEP 9: Buffing plus Carnauba Wax

The second to last step is the "look" step. Each part is specially buffed using the very best professional Carnauba wax. This ensures your paint will look "deep and factory fresh". Again, we allow the painted part to "rest and cure" for another 24 hours prior to boxing. This allows the wax to harden to form a protective shell over the part.

## STEP 10: Final Quality Control QUALITY CHECK

Only after the paint is reviewed at a final quality control checkpoint is it submitted to our shipping department for packaging.



This symbol indicates a Quality Control (QC) checkpoint. Count the asterisks. There are six. On six different occasions, your product is subject to a exhaustive quality control checkpoint. If it does not pass the checkpoint it is sent back several steps in the process to resolve the particular issue.



Dry pre-sanding



Primer adhesive



Wet sanding



Buffing and carnauba wax



Paint application

## Find the Paint Code

Every car manufacturer prints a paint code and makes it available to you. Sometimes you must be a detective to find the code, yet often the code is right in front of your nose. Even if you are only contemplating a painted product at a later date, take the time to find and record the code now. It will only take a few minutes of your time but once you record it you will know you will be giving LLTEK accurate information.

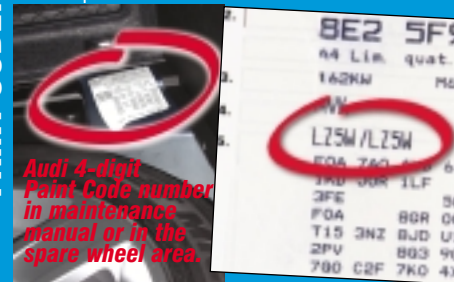
## Paint Code Location

Audi gives you the code twice on a special sticker that should be affixed to your service manual. In addition your Audi dealer has a permanent record of the color. Furthermore, located in the trunk, under the spare tire cover, you will find a sticker starting with the letter L (lacquer) followed by 3 alpha numeric digits.

PAINT CODE: Audi cars

Locate the Audi identification label in your maintenance manual. This label lists the specification of your car as it came from the factory. Locate your paint code number as per the example below. A similar label is located in the spare wheel well area. Insert your Audi Paint Code here for your future call to LLTEK.

My Paint code is      
For example L Z 5 W

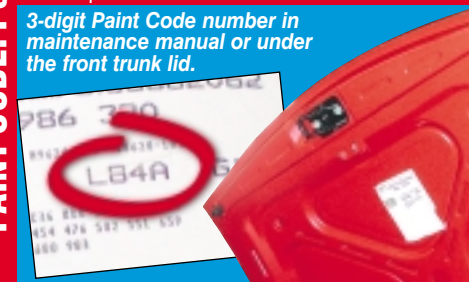


Audi 4-digit Paint Code number in maintenance manual or in the spare wheel area.

PAINT CODE: Porsche cars

Locate the Porsche identification label in your maintenance manual. This label lists the specification of your car as it came from the factory. Locate your paint code number as per the example below. A similar label can also be found under the front trunk lid. Insert your Porsche Paint Code here for your future call to LLTEK.

My Paint code is     
For example 8 4 A



3-digit Paint Code number in maintenance manual or under the front trunk lid.



Call your friendly LLTEK representative for information and to order

1.888.465.5835

TOLL FREE

1.888.GO LL TEK

TUNER@LLTEK.COM

LLTEK Motorsports is not affiliated with Audi AG nor Audi of America nor Porsche AG nor Porsche Cars North America Inc. nor Volkswagen AG nor Volkswagen of America Inc. in any way.



## Match Paint Timing

As you can see, we take the Match Paint Program very seriously. We paint parts daily for our customers and the process is care and quality. It is not a high speed process. Orders for painted product are on a "first in" basis. Always allow for approximately 10 business days for the paint process (excludes shipping). This time frame may alter depending on paint volume loads and this assumes the product is in stock. Our singular word of advice. Order your parts early. Allow plenty of time for your product's arrival. LLTEK often pre-paints certain products to speed up the process and will also "gang" certain colors to shorten the delivery time frame of the part.

## Packaging Material, Boxing, Documents, Computer Labeling

When a painted product reaches the "authorization stage" for shipment, it receives very special handling treatment for the long voyage to you. A unique anti-scurf foam blanket material is used to pre-wrap the part. Next special ultra large protective heavy duty bubble wrap is applied using multiple layers to cover and surround the part. If the part is excessively large (full bumpers), it goes into an ultra strong custom designed box with all of the wrapping process previously described, but not without numerous extra special air pillows inserted over, under, left and right, toe and head, to ensure even more shipping protection. Also depending on the product, foam peanuts are used to fill cavity space. While these packing procedures are the general rule, they will vary from product to product.

Prior to the box being securely sealed, a plastic envelope with your documentation (billing, charge data, instructions for installation if applicable, etc. plus any small parts and glues) are inserted. After the box is finally closed, a computerized label generated by our internal computer system and also linked to UPS, is glued to the box. Your unique personal tracking number is also generated and is shown on the label in alphanumeric and in bar code, ready for its first station scan.

## Match Paint Excellence

The big question is always about a successful color match process. The simple answer is yes, it will match. LLTEK would not have invested into its own paint facility if it did not think it could present a certifiably acceptable painted product. Over the years LLTEK has shipped thousands of painted products to customers with excellent results and excellent feedback. Are we 101% perfect every time? No, we are not. However, we can say that we are 99.5% perfect based on our track record to date.

Now, here are some issues you should understand. Assuming your car is fairly new (1996 onward) and without excessive exposure to UVL (ultra violet light) or acid rain damage and without any serious color fading, your paint match should be very accurate. Our Match Paint Program paints parts as if they are new, not faded. The program is designed and intended to match the original, as new color, and obviously it cannot match faded or damaged paint. Painting is scientific. It is not eyeball guesswork. The matching process uses chemistry, computers and talent. We follow a strict mixing, weighing and composing formula supplied to us by

Herberts Standox which is developed with each of the automotive manufacturers. Of course we do need your paint color code or the accurate name of your paint to start the process. Also remember that different materials, once painted, reflect light differently. Today the manufacturers use plastic parts for bumpers and mirrors. While these colors match the metal painted car body, a trained professional can see minor variations. Our base materials are not metal like the car body so similar observations can be made. The bottom line is LLTEK supplies an excellent painted product.

## Match Paint Exceptions

There are some exceptions to the match process. One is Pearl White often used by Audi (Code L09B). We are told Pearl White frustrates even Audi. We admit this is a very difficult color to perfectly match due to its unique composition. There are three variations to this color as well. Yet we have shipped plenty of Pearl White product over the years. Certain special anniversary or special edition colors found on Porsche® cars are quite tricky but have been often handled successfully by our facility. "Note". These special colors often involve a special surcharge as the paint is pre-mixed by Herberts – Standox. The surcharge is very reasonable.

## Match Paint Codes

LLTEK has comprised its own quick reference paint listing codes. Use it to assist you in providing us with your paint code. Here is information you should know about the list:

## Match Paint Costs

The Match Paint Program is designed to deliver to you high quality painted product at a very competitive cost. The program is defined as a service. It is not a product. Our pricing is designed to cover our costs and we do not profit with our paint program. Instead we try to make your decision-making process easier by eliminating the task of finding quality paint service locally. Many of the painted products we sell are easy to install by yourself. If you feel confident, if you have some basic skills, you can install many painted parts on your own or with friends. In this way, with LLTEK's low costs, you can truly benefit from our Match Paint Program.

Every paintable product listed in the catalog either has the actual paint price or a paint price code. These prices are applicable at time of publication and can change, although to date pricing has remained consistent. Sometimes two prices are given for the same product. As an example, if LLTEK is painting a spoiler or bumper and you also ordered painted eyebrows "At Time of Painting" (ATP) the major component, we charge a lower price. If you only order painted eyebrows (no other painted product at the same time), the charge will be slightly higher. Also, if you order an accent color or a second color of the paint, a lower price will often apply to the second color. In the event the wrong paint color is applied, LLTEK, at its option, may credit the paint charge (all or partially) rather than repainting the product. Credit will not include the prepaint preparation applied to each part.

## Refer to ITOP

It is also suggested you carefully read Sections 29, 30 and 31 of the ITOP (pages 6 to 10) to further your understanding and knowledge of our paint program.

## Paint Price Guideline Only (refer to item for actual price)

\$ 222	For very large parts (front and rear bumpers - Porsche®, Boxster®, R6, etc.) or parts that need a tremendous amount of TLC prior to paint
\$ 177	For large front or full rear bumpers (Rieger, Caractere, Kerscher, Uberhaus)
\$ 144	For many lower front spoilers, lower rear bumper add-ons/overs. Also, some trunk spoilers. Most medium sized aero styling items. Certain mirrors.
\$ 111	For many smaller lip spoilers, trunk spoilers, certain front grills, certain mirrors
\$ 88	For each side skirt, for many small products, second accent color
\$ 55	For many small components
\$ 33	For center grill mesh (includes preforming, cutting and urethane glue)
ATP	The lower of two prices if another product is ordered at the same time

## Paint Code Selector for AUDI cars <sup>(1)</sup>

<b>BEIGE</b>	<b>BROWN</b>	<b>GREY</b>
Alpaka LY1W	Bamboo LY1Z	Achat LY7L
Canvas LY1X	Espresso LZ8X	Atlas LY7Q
Platinum LZ1Z	Melange LY1T	Aviator LZ7W
	Sable LZ8P	Cashmere LZ1T
	Champ. LY1S	Dolomite LZ7J
<b>BLACK</b>		Dolphin LX7Z
Brilliant LY9B		Numbus LZ7X
Ebony LZ9W	<b>GREEN</b>	Oyster LZ7Q
Raven LZ9V	Aquarell LY6M	
Volcano LZ9U	Cactus LZ6L	
	Cambridge LZ6E	<b>RED</b>
<b>BLUE</b>	Desert LZ6W	Amulet LY3C
Aqua LY5X	Emerald LZ6U	Andorra LZ8N
Aquamar. LY5S	Goodwood LZ6X	Autumn LY3Z
Brilliant LY5K	Highland LY6J	Brilliant LY3J
Caribic LZ5G	Irish LZ6G	Burgundy LZ3K
Cobalt LZ5Q	Jaspis LX6V	Hibiscus LZ3L
Crystal LY7R	Lorbeer LY6R	India LZ3S
Denim LZ5W	Racing LZ6H	Laser LY3H
Europa LZ5T	Sage LX6Z	Misano LZ3M
Ming LZ5L	Talisman LY6S	Tornado LY3D
Moro LZ5J	Tropic LY6L	
Nemo LZ5S		<b>YELLOW</b>
Night LZ5D		Brilliant LY1B
Northern LZ7R	<b>WHITE</b>	Imola LY1C
Nogaro LZ5M	Arctic LY9D	Trapper LY1F
Ocean LZ5C	Brilliant LY9F	
Pelican LY5T	Casablanca LY9G	
Santorin LZ5K	Pearl L09B	<b>SILVER</b>
Sprint LZ5F	Polon LY9H	Aluminum LY7M
		Avus LY7J
	<b>RS SILVER</b>	Light/Lake LY7W
	RS Silver RSRS	

## Paint Code Selector for Porsche® cars <sup>(1)</sup>

<b>BEIGE</b>	<b>RED</b>
Jarama M1W/D5 <sup>(3)</sup>	Arena 84R/84S/H8
Paladio 554/555	Carmon M3W/E4 <sup>(3)</sup>
Prosecco M1X/M9 <sup>(3)</sup>	Guards 80K/84A/M3A
Sand R9A/R6 <sup>(3)</sup>	Guards G1/25/027
	Orange 1A9/1A8
<b>BLACK</b>	Orient 8A4/8A3
Basalt C9Z/Z4 <sup>(3)</sup>	Zanzibar 1A8
Black 746/744/Z8/A1	
Black 041/747/741	<b>SILVER</b>
	Arctic 92T/92U/X1
<b>BLUE</b>	Crystal Y7T/8E <sup>(3)</sup>
Cobalt 37U/3CB	Polar 92E/92M
Dark sea A5G/D3 <sup>(3)</sup>	RS RSRS
Lapis 3A9/3A8/	
Lapis M5W/J2 <sup>(3)</sup>	<b>GREY</b>
Midnight 37W/39C	Meridian 6A7/6A6
Vesuvio 40W/40X	Seal Grey 6B5/6B4
Ocean 3AY/3AZ	Slate Grey 22D/23F
Zenith 3AW/F1	Titanium Y7P/A7 <sup>(3)</sup>
<b>GREEN</b>	<b>YELLOW</b>
Jungle 2A2/2A1	Speed 12G/12H
Dark Teal M6W/G4 <sup>(3)</sup>	
Forest 22E/2B4	
	<sup>(3)</sup> Cayenne metallic color
<b>WHITE</b>	
Barritz 9A3/9A2	
Carrera B9A	

## Paint Code Selector for VW® Touareg <sup>(1)</sup>

<b>COLORS</b>	Colorado Red LB3Y
Wheat beige LD1W	Colorado Red LB3Y(B)
Black LO41	Colorado Red LB3Y(L)
Pearl Black LC9Z	Blue Silver LD5S
Shadow blue LD5Q	Reflex Silver LA7W
Offroad gray LD7U	RS Silver RSRS
Reed green LD6X	Reflex Silver LA7W(L)
Venetian green LD6W	Campanella LR9A

## RSRS Silver Paint Color

LLTEK, along with Herberts-Standox, has developed a match paint to the silver found on the grill frames and mirror backs of the RS4 and RS6. If you would like this color on your products, the paint code is RSRS.



Color names are in a shortened form. Certain codes may be missing. LLTEK is not responsible for any code errors <sup>(2)</sup>. This is the actual paint code, not the sales paint code. The color names and codes are for cars delivered in North America\*\*. There are additional colors and codes for outside North America. Customers must correctly identify their paint color name. Review your paint color and code several times when placing your order. LLTEK recommends you find your paint code prior to calling (see guide). Have your LLTEK representative repeat the color name and code to you at time of ordering.

- (1) There can be several different names used to identify a single color. In certain countries the manufacturer may use a different name yet have the same or a different code than that used in North America. There are also language issues, marketing issues, variation issues and more. Even if your paint name and code is not shown on our list, all we need to complete the match process is the actual code. Find the code. Record it accurately and present it to LLTEK.
- (2) Our list was carefully prepared. To date we have not made an error in our internal paint code listing. If you do find an error, please communicate this to us. It would be gratefully appreciated. LLTEK is not responsible for listed paint code errors.

Call your friendly LLTEK representative for information and to order

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